

Date: Thursday, 11/10/2005 7:04:53 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DART 5-MAN SHOULDER HARNESS KIT (4 POINT)
Job Number	: 24756		
Estimate Number	: 10411		
P.O. Number	: N/A	Part Number	: D412702023
This Issue	: 11/10/2005	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D412-702 REV B
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: B
	Type : SMALL /MED FAB	Material	: N/A
Written By	: <u>See comment below</u>	Due Date	: 11/17/2005
Checked & Approved By	: <u>See comment below</u>	Qty:	3
Comment	: Est Rev:B Removed Manufacturing 05-11-08 JLM	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-702-023 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3195041	Bracket Assembly
-----	----------	------------------

**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3195-041 Bracket 2 B 22178 4 B 24127

4.0	D3195043	Bracket Assembly
-----	----------	------------------

**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3195-043 Bracket 3 22128

5.0	D31961	Bar
-----	--------	-----

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

1 D3196-1 Bar 3 24129

Date: Thursday, 11/10/2005 7:04:53 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 5-MAN SHOULDER HARNESS KIT (4 POINT)

Job Number: 24756

Part Number: D412702023

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3197041

Bar Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3197-041 Bar B24132A ✓

7.0

D32681

Placard



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3268-1 Placard B24220 ✓

8.0

D3446041

Harness Assembly



Comment: Qty.: 5.0000 Each(s)/Unit Total : 15.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

5 D3446-041 Harness Assembly B24178B ✓

9.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

4 AN4-13A Bolt M17997 ✓

10.0

MS24694S152

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 MS24694-S152 Screw M16634 ✓

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

18634
B24

8

Adj
71
+
72

PO 05/11/10 3

C20511110

Date: Thursday, 11/10/2005 7:04:53 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 5-MAN SHOULDER HARNESS KIT (4 POINT)

Job Number: 24756

Part Number: D412702023

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Draft.

0205/11/10

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-023

Location: 16

13.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

05/11/11

Job Completion



545 05/11/21 3

1889.24
1967.17

RCR 0805 05/11/16
3316.64
Cont. from ACCLAC.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 10, 2005
07:04 am

Work Order No	: 0024756	Department Code:	
Project Name	: *D412-702-023	Burden Flags	: NNNNNNN
Project For	: WK547	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *D412-702-023	Invoice Number	:
Description	: 5 Man Shoulder Harness	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 3	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 11-09-05		
Est Finish Date	: 11-24-05	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00